

Turning Tools



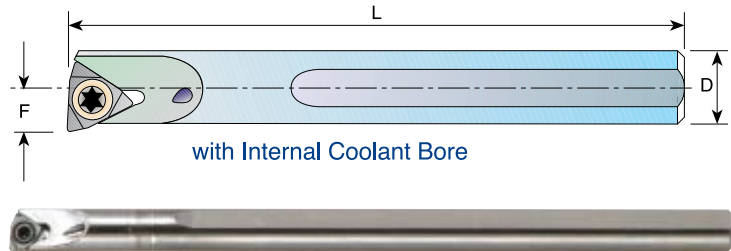
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Carbide Shank Boring Bars and Inserts



D	Ordering Code	L	F	Min. Bore Dia.	Screw	Key
1/4	SIR 0250 H06CT	4	.14	.27	S6	K6
5/16	SIR 0310 K06CT	5	.17	.34	S6	K6

Insert Ordering example: 06 IR TURN BMA

Nose radius R= .008

For turning small bores see pages 177-183

