

# NPA

New Product Announcement- March 2016

Carmex presents new Mill-Thread solid carbide tools for external MJ and UNJ threads.

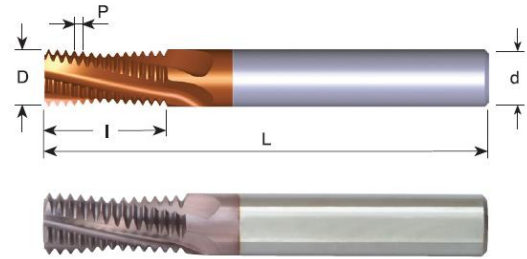
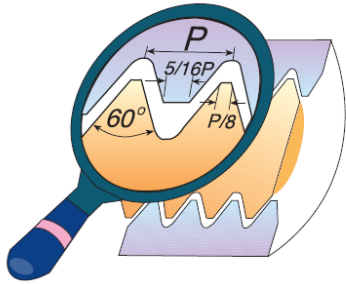


Dedicated tools for the Aerospace industry for machining large range of materials as Titanium alloys, stainless steel, Nickel alloys, cast materials and steels up to 50 HRC

Carbide Grade: MT7

# Mill - Thread Solid Carbide for External Threads

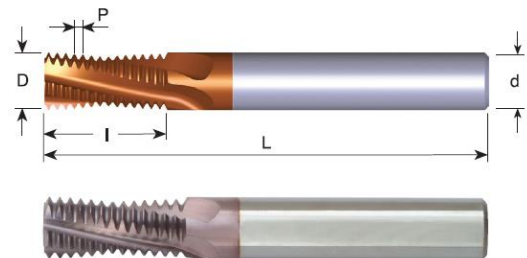
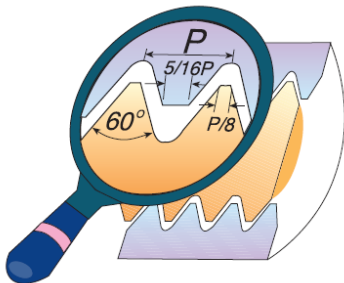
## MJ - ISO 5855



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤ 50 HRc

Pitch mm	Ordering Code	d	D	No. of Flutes	I	L
1.0	EMT1010D20 1.0MJ	10	10.0	4	20.5	73
1.0	EMT1212E24 1.0MJ	12	12.0	5	24.5	84
1.5	EMT1010D21 1.5MJ	10	10.0	4	21.8	73
1.5	EMT1212D26 1.5MJ	12	12.0	4	26.3	84
2.0	EMT1010C21 2.0MJ	10	10.0	3	21.0	73
2.0	EMT1212D27 2.0MJ	12	12.0	4	27.0	84

## UNJ UNJC, UNJF, UNJEF, UNJS



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤ 50 HRc

Pitch TPI	Ordering Code	d	D	No. of Flutes	I	L
24	EMT1010D20 24UNJ	10	10.0	4	20.6	73
20	EMT1212E27 20UNJ	12	12.0	5	27.3	84
18	EMT1212D26 18UNJ	12	12.0	4	26.1	84
14	EMT1212D26 14UNJ	12	12.0	4	26.3	84
12	EMT1212D26 12UNJ	12	12.0	4	26.5	84

● First choice