



**Carmex**  
*Precision Tools Ltd.*  
*x-treme thread cutting™*

**New**

## *x-treme Jet*

### **External Thread Turning Toolholder with Internal Coolant**

**Carmex has developed a unique external thread turning holder  
with internal coolant to the cutting edge.**

**The holder includes two connecting options through an  
elbow fitting and a top clamp directing the coolant flow  
to the cutting edge.**



#### **The coolant flow provides:**

- Better chip control, and chip flow.
- Longer tool life and high performance.
- Reduces the cutting edge temperature.
- Available RH and LH tool holders.
- Coated holders provides abrasive resistance.

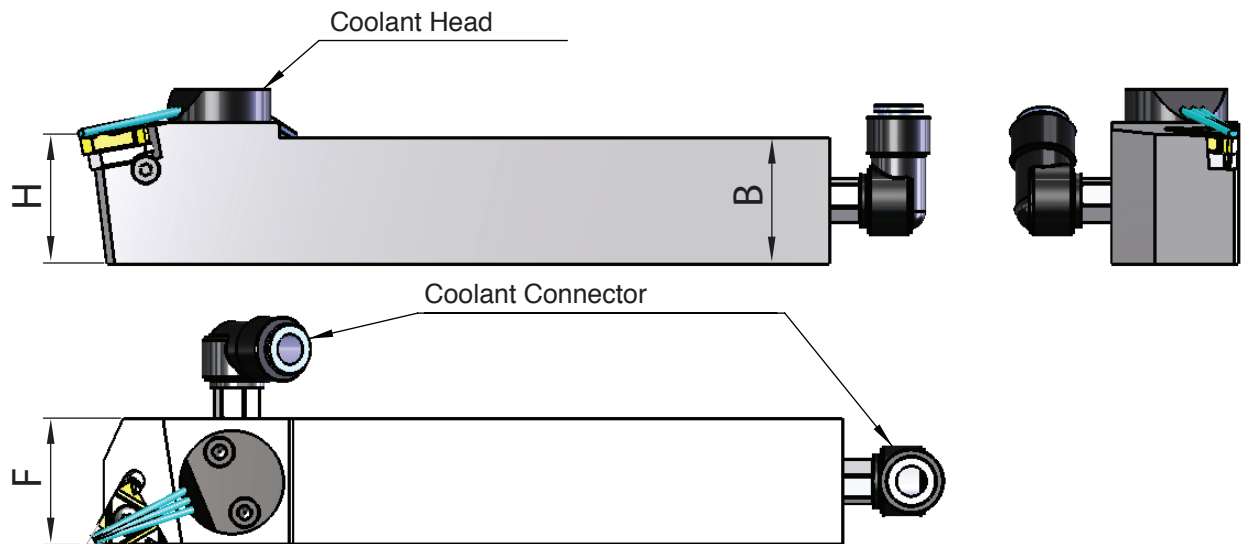
**Inch 2016**



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### External Thread Turning Toolholder with Internal Coolant



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CARMEX Ex. Holder 08/2016 - Inch

Ordering Code	 L	B=H	L	F	Insert Screw	Anvil Screw	Torx Key	RH Anvil	LH Anvil	Coolant Connector
<b>SER 1000 M16B</b>	16	1.00	6.00	1.00	S16	A16	K16	AE16	AI16	Ø4 / Ø6

For **LEFT HAND** toolholders specify **SEL** instead of **SER**

Toolholders are made with a **1.5° Helix Angle**.

Please consult helix angle chart in the technical section of Carmex full catalog.

#### Customer's testimonial

*"By using Carmex toolholder we achieved a 30% increase of insert's tool life in average while machining especially Inconel.*

*In addition, no presetting is needed, the three coolant bore outlets are targeting directly to the cutting edge"*

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