



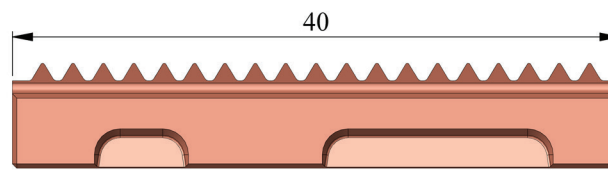
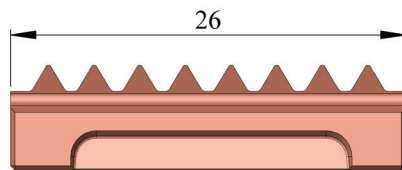
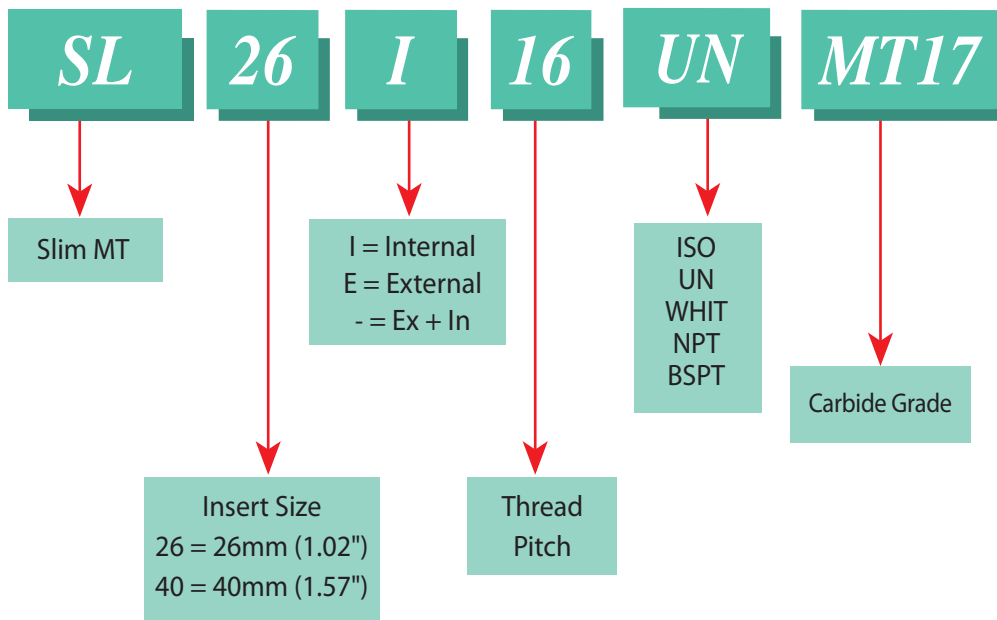
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## ***Slim MT*** ***High productivity, Slim cost.***

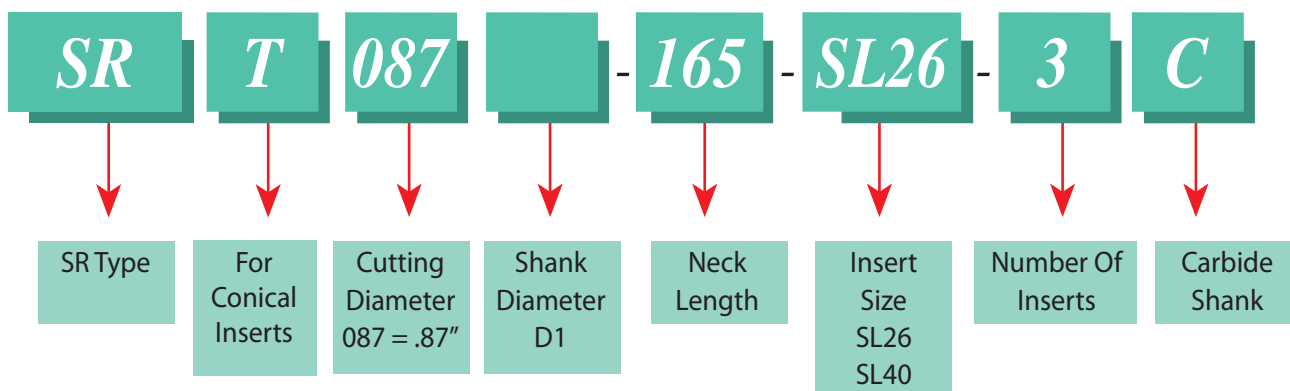
A new product line of indexable Mill-Thread inserts and tool holders including multiple straight flutes for machining long threads from small to large diameters.

- **Advanced carbide and coating combination for extended tool life and improved productivity.**
- **Most inserts are double sided.**
- **Nickel coated holders for high wear resistance.**
- **Unique clamping mechanism.**
- **Large variety of holders & inserts in accordance to international standards.**

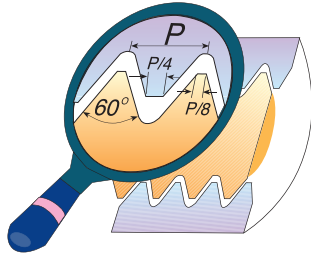
## Product Identification Inserts



## Toolholders



## ISO



Insert size	Pitch mm	Ex/In	Ordering code	Toolholder
SL 26	0.5	In	<b>SL26 I 0.5 ISO</b>	SR ..... - SL26 - ...
	0.75	In	<b>SL26 I 0.75 ISO</b>	
	1.0	In	<b>SL26 I 1.0 ISO</b>	
	1.0	Ex	<b>SL26 E 1.0 ISO</b>	
	1.5	In	<b>SL26 I 1.5 ISO</b>	
	1.5	Ex	<b>SL26 E 1.5 ISO</b>	
	2.0	In	<b>SL26 I 2.0 ISO</b>	
	2.0	Ex	<b>SL26 E 2.0 ISO</b>	
	2.5	In	<b>SL26 I 2.5 ISO</b>	
	2.5	Ex	<b>SL26 E 2.5 ISO</b>	
	3.0	In	<b>* SL26 I 3.0 ISO</b>	
	3.0	Ex	<b>* SL26 E 3.0 ISO</b>	
SL 40	1.5	In	<b>SL40 I 1.5 ISO</b>	SR ..... - SL40 - ...
	2.0	In	<b>SL40 I 2.0 ISO</b>	
	2.5	In	<b>SL40 I 2.5 ISO</b>	
	3.0	In	<b>SL40 I 3.0 ISO</b>	

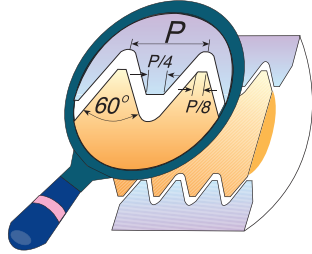
\* Cannot be used with toolholder SR067- ... -SL26-2

For tool holders see pages A01-6-8.

For carbide grade and cutting speed see page A01-9.

# Slim MT

## UN



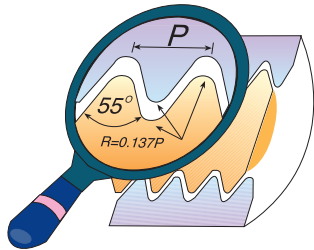
Insert size	Pitch TPI	Ex/In	Ordering code	Toolholder
SL 26	20	In	<b>SL26 I 20 UN</b>	SR ..... - SL26 - ...
	20	Ex	<b>SL26 E 20 UN</b>	
	18	In	<b>SL26 I 18 UN</b>	
	18	Ex	<b>SL26 E 18 UN</b>	
	16	In	<b>SL26 I 16 UN</b>	
	16	Ex	<b>SL26 E 16 UN</b>	
	14	In	<b>SL26 I 14 UN</b>	
	14	Ex	<b>SL26 E 14 UN</b>	
	12	In	<b>SL26 I 12 UN</b>	
	12	Ex	<b>SL26 E 12 UN</b>	
	10	In	<b>SL26 I 10 UN</b>	
	10	Ex	<b>SL26 E 10 UN</b>	
	9	In	<b>* SL26 I 9 UN</b>	
	8	In	<b>* SL26 I 8 UN</b>	
SL 40	16	In	<b>SL40 I 16 UN</b>	SR ..... - SL40 - ...
	14	In	<b>SL40 I 14 UN</b>	
	12	In	<b>SL40 I 12 UN</b>	
	10	In	<b>SL40 I 10 UN</b>	
	8	In	<b>SL40 I 8 UN</b>	

\* Cannot be used with toolholder SR067- ... -SL26-2

For tool holders see pages A01-6 - A01-8.

For carbide grade and cutting speed see page A01-9.

## WHIT BSW, BSF, BSP



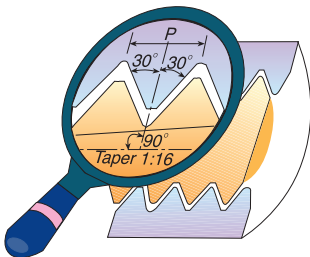
*Same insert for External and Internal thread*

Insert size	Pitch TPI	Ordering code	Toolholder
SL 26	14	<b>SL 26 - 14 W</b>	SR ..... - SL26 - ...
	11	<b>SL 26 - 11 W</b>	
SL 40	14	<b>SL 40 - 14 W</b>	SR ..... - SL40 - ...
	11	<b>SL 40 - 11 W</b>	

For tool holders see pages A01-6 - A01-8.

For carbide grade and cutting speed see page A01-9.

## NPT



*Conical pipe thread inserts are one-sided and may be used for both External and Internal threading*

Insert size	Pitch TPI	Ordering code	Toolholder
SL 26	14	<b>SL 26 - 14 NPT</b>	SRT ..... - SL26 - ...
	11.5	<b>* SL 26 - 11.5 NPT</b>	

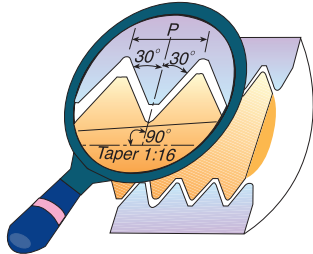
\* Cannot be used with toolholder SRT067-...-SL26-2

For tool holders see pages A01-7.

For carbide grade and cutting speed see page A01-9.

# Slim MT

## NPTF



**Conical pipe thread inserts are one-sided and may be used for both External and Internal threading**

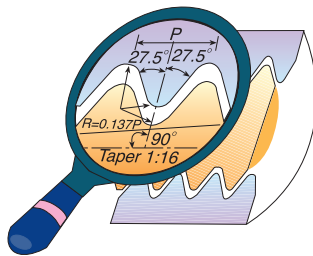
Insert size	Pitch TPI	Ordering code	Toolholder
SL 26	14	<b>SL 26 - 14 NPTF</b>	SRT ..... - SL26 - ...
	11.5	* <b>SL 26 - 11.5 NPTF</b>	

\* Cannot be used with toolholder SRT067-...-SL26-2

For tool holders see pages A01-7.

For carbide grade and cutting speed see page A01-9.

## BSPT



**Conical pipe thread inserts are one-sided and may be used for both External and Internal threading**

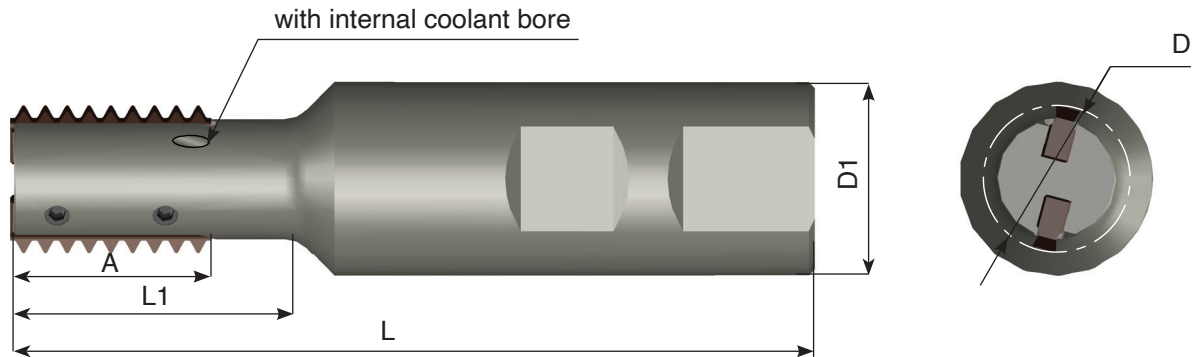
Insert size	Pitch TPI	Ordering code	Toolholder
SL 26	14	<b>SL 26 - 14 BSPT</b>	SRT ..... - SL26 - ...
	11	* <b>SL 26 - 11 BSPT</b>	

\* Cannot be used with toolholder SRT067-...-SL26-2

For tool holders see pages A01-7.

For carbide grade and cutting speed see page A01-9.

# Toolholders



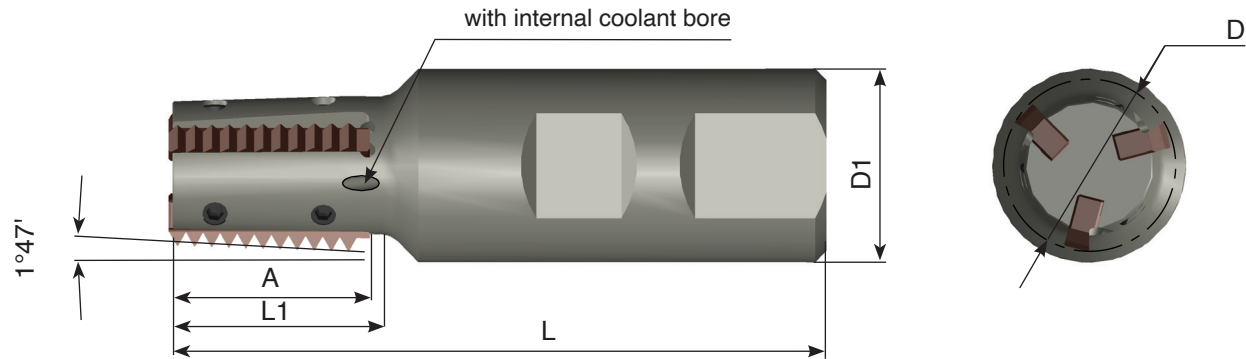
Ordering Code	Insert size=A	D	D1	L	L1	No. of Inserts	Screw	Key
*SR 067-075-106-SL26-2	SL 26	.67	.75	3.75	1.06	2	S4P	K08P
*SR 067-075-142-SL26-2		.67	.75	4.15	1.42	2	S4P	K08P
SR 067-106-SL26-2		.67	1	3.75	1.06	2	S4P	K08P
SR 067-142-SL26-2		.67	1	4.15	1.42	2	S4P	K08P
SR 075-106-SL26-2		.75	1	3.75	1.06	2	S4P	K08P
SR 075-157-SL26-2		.75	1	4.35	1.57	2	S4P	K08P
SR 081-106-SL26-3		.81	1	3.75	1.06	3	S4P	K08P
SR 081-157-SL26-3		.81	1	4.35	1.57	3	S4P	K08P
SR 081-225-SL26-2		.81	1	5.00	2.25	2	S4P	K08P
SR 087-110-SL26-3		.87	1	3.75	1.10	3	S4P	K08P
SR 087-165-SL26-3		.87	1	4.35	1.65	3	S4P	K08P
SR 087-225-SL26-2		.87	1	5.00	2.25	2	S4P	K08P
SR 118-315-SL26-3		1.18	1	5.90	3.15	3	S4P	K08P
SR 087-165-SL40-3		SL 40	.87	1	4.35	1.65	3	S4P
SR 087-250-SL40-2	.87		1	5.25	2.50	2	S4P	K08P
SR 118-165-SL40-4	1.18		1.25	4.95	1.65	4	S4P	K08P
SR 118-315-SL40-3	1.18		1.25	5.90	3.15	3	S4P	K08P

\* Straight shank Toolholder



# Slim MT

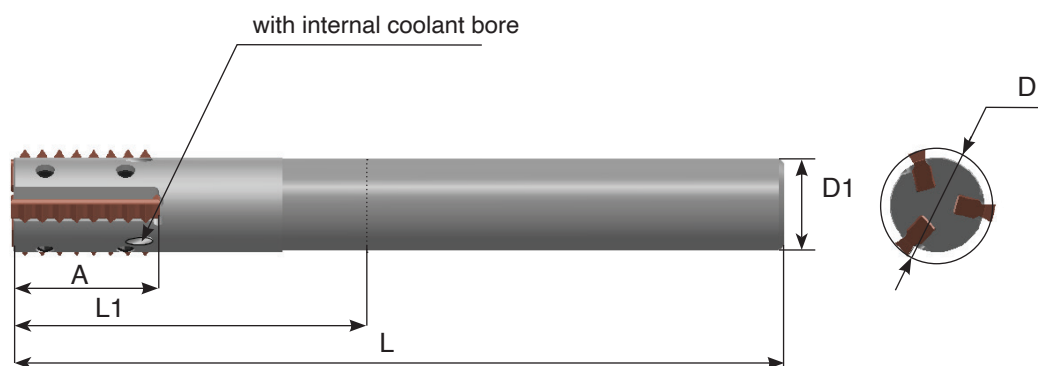
## Toolholders for Conical Threads



Ordering Code	Insert size=A	D	D1	L	L1	No. of Inserts	Screw	Key
*SR T 067-075-106-SL26-2	SL 26	.67	.75	3.75	1.06	2	S4P	K08P
SR T 067-106-SL26-2		.67	1	3.75	1.06	2	S4P	K08P
SR T 087-106-SL26-3		.87	1	3.75	1.06	3	S4P	K08P
SR T 106-106-SL26-4		1.06	1	3.75	1.06	4	S4P	K08P

\* Straight shank Toolholder

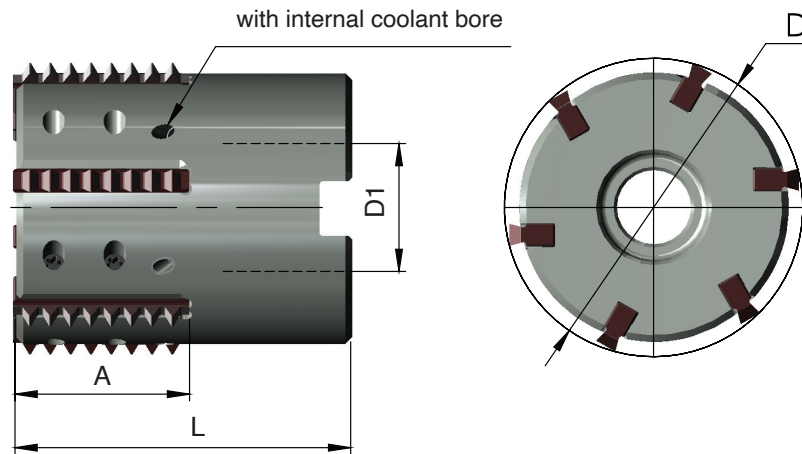
## Carbide Shank Toolholders



Ordering Code	Insert size=A	D	D1	L	L1	No. of Inserts	Screw	Key
SR 075-440-SL26-2 C	SL 26	.75	.625	7.00	4.40	2	S4P	K08P
SR 081-540-SL26-3 C		.81	.625	8.00	5.40	3	S4P	K08P
SR 100-740-SL26-3 C		1.00	.750	10.00	7.40	3	S4P	K08P
SR 075-275-SL26-2 C		.75	.625	5.3	2.75	2	S4P	K08P
SR 081-275-SL26-2 C		.81	.625	5.3	2.75	3	S4P	K08P

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# Multi-Insert Toolholders



Ordering Code	Insert size=A	D	D1	L	No. of Inserts	Screw	Key
SR 150-050-SL26-5	SL 26	1.50	.50	1.97	5	S4P	K08P
SR 175-075-SL26-6		1.75	.75	1.97	6	S4P	K08P
SR 175-075-SL40-6	SL 40	1.75	.75	2.56	6	S4P	K08P

**B03-10**